ISSN 2181-8622

Manufacturing technology problems



Scientific and Technical Journal Namangan Institute of Engineering and Technology

INDEX 🛞 COPERNICUS

INTERNATIONAL

Volume 9 Issue 2 2024







RESEARCH OF METHODS OF ANTIBACTERIAL TREATMENT OF TEXTILE MATERIALS

NAZAROVA MATLUBA

PhD of Namangan Institute of Textile Industry, Namangan, Uzbekistan Phone.: (0894) 153-8447, E-mail.: <u>nazarovamatluba91@gmail.com</u>

Abstract: In this article, analyzes were conducted on the basis of the types, characteristics, processing processes, areas of use, advantages, disadvantages of the new structural antibacterial, hygienically usable gauzes created on the basis of modern innovative technologies.

Keywords: Pathogenic effects, hygienic, antibacterial, fungi, stains, silver ions, polymers, chemical processing, technical purposes, protective gases, silver nanoparticles.

Introduction. Today, as a result of the emergence and rapid increase of pathogenic effects, odors and stains caused by various microorganisms, medical devices, health care, hygienic applications, water purification systems, hospitals, The needs of antibacterial materials used in many fields such as dental surgery equipment are increasing day by day. Also, clothing and household items such as socks, sportswear, work clothes, as well as mattresses, floor coverings and shoe linings are prone to hygienic problems in daily use. Textile products, especially sewing products made of natural fibers, create a favorable environment for the development of microorganisms due to their large surface area and moisture retention during operation. According to the results of the conducted analysis and expertise, it was found that the spread of viral infections such as HIV and hepatitis through the use of directly contaminated materials in the laboratory work process is a high result for the protection of workers with functional clothing.

Methodology & empirical analysis. Textile fabrics obtained by electrochemical metallization are characterized by high mechanical properties. The method of vacuum thermal deposition is also used for metallization of textile fabrics. Thin film coating by ion sputtering on fabric has many advantages, and the method can be used in dielectrics and magnetic compositions. However, this method has disadvantages, the energy of the covered particles and the hygienic areas of the film on the surface of the fabric are insufficient.

The main method of imparting antibacterial properties to textile materials is the use of antimicrobial agents (biocides). Preparations based on silver nanoparticles have a number of advantages, including the effectiveness of action against the most common microorganisms, the non-toxicity of biocidal concentrations used for the human body, as well as the low cost of biocides based on silver nanoparticles. The cost of finished products with antibacterial properties should be cheap.

There is a known method of producing antibacterial textile fiber material, which consists of reducing an aqueous solution of silver nitrate with an aqueous solution of tannin as a reducing agent [14].



Tannin is prepared by soaking textile fabric in an aqueous solution of potassium antimonyl tartrate. During the process, the aqueous phase is separated, and the textile gauze soaked in moisture is placed in an aqueous solution of silver nitrate heated to 50-100 C0. After soaking with a concentration of 0.1-3.0 g, the aqueous phase is separated and the resulting silver-coated textile fabric is dried. After that, it is treated with aqueous solutions of sodium hypochlorite or potassium bichromate [14]. The production of antibacterial textile materials by this method allows to increase the resistance of the resulting textile fabrics to wet treatments during operation and to expand the color range of the resulting antibacterial textile fabrics to light colors. However, the use of large amounts of chemical reagents requires additional costs for wastewater treatment, so this production technology is environmentally harmful.

Antibacterial treatment of special work clothes (overalls). Currently, promising types are distinguished among technical textile materials. Their creation is connected with the development of nano and biotechnologies and the use of the latest achievements in physics and chemistry. This is a so-called functionally active textile, each of its specific variants is designed for a specific purpose, which determines which modifying components are used to give the textile certain properties.

In accordance with officially accepted quality standards, the main requirements for special working overalls include: protection against mechanical effects, high and low temperatures, resistance to sea water, acids and alkalis, petroleum products. During operation, overalls must fully meet these requirements, and the employee should be able to work in the clothes for a long time without causing discomfort. Suppression of the growth of pathogenic microorganisms in the cavity of underwear leads to a decrease in unpleasant odors, which allows you to use the product for a longer time without washing. At the same time, the obtained antibacterial materials are recommended for the production of disposable medical clothing and underwear, as well as disposable personal protective equipment for medicine. The antibacterial effect of the obtained materials is significantly reduced after 5 washes. Also, research scientists have not conducted a complete analysis of the protection of fabrics from various external influences. The purpose of the invention is to develop a method of production of textile material for overalls resistant to strong external influences (acid, alkali, oil, sea water) and long-lasting antibacterial properties.

Solving the technical problem is aimed at increasing physical, mechanical and hygienic properties, as well as maintaining long-lasting antibacterial properties.

The invention is illustrated by the following examples.

The following fabrics were used for sewing special clothes:

✓ Sample 1. 18422 is padded under the code "Premier Comfort 250" (composition 80% - cotton + 20% polyester);

✓ Sample 2. 10408 under the code "Premier Cotton 300" (content 100% - cotton);

✓ Sample 3. 18422a/X-M under the code "Premier Comfort 250A" (composition 80% - cotton + 20% - polyethylene + antistatic thread);



✓ Sample 4. 10202AM under the code "Premier FR-350" (content 100% cotton + antistatic thread).

Plasma treatment of tissues was carried out in "BATT 1500 R/R - Plasma 3" tissue modification high-frequency vacuum plasma unit (VVPU). Impregnation was carried out by completely immersing each sample in a colloidal solution of silver nanoparticles, the time of impregnation was from 10 to 20 minutes, the temperature of the solution was 20-24 ° C. After impregnation, samples of the material are removed from the solution, dried in a suspended state without direct exposure to sunlight until completely dry. According to GOST 6709-72, a solution with the required concentration was obtained by diluting the initial solution of silver nanoparticles with a concentration of 10 g/l with distilled water.

The main and most promising way to expand the assortment of textile materials of different compositions and improve their properties is not to develop new types of chemicals for the production of textile fibers, but to change the existing fibers and finished textile materials in order. Giving them new features.

Antimicrobial finishing mechanisms. Various chemical coatings have been used to produce textiles with antimicrobial properties. These products can be divided into two types depending on the mode of attack on microbes. One type consists of chemicals that work with a controlled release mechanism. The antimicrobial agent is released from the reservoir gradually on the surface of the fabric or inside the fiber. This type of antimicrobial "wash" can be very effective against microbes on or around the surface of the fibers. Eventually, however, the reservoir will run out and termination will no longer be effective. In addition, the antimicrobial agent released into the environment may interfere with other desirable microbes, such as those present in waste treatment facilities. The second type of antimicrobial coating consists of molecules chemically bound to fibrous surfaces. These products can control microbes not only in the surrounding environment, but on the surface of the fibers. "Tethered" antimicrobials can potentially degrade or become inactive as they adhere to the fiber and lose their long-term durability. Antimicrobial coatings that control the growth and spread of microbes are more correctly called biostats, i.e. bacteriostats, fungistats. Products that actually kill microbes are biocides, that is, bacteriocides, fungicides. This distinction is important when dealing with government regulations, as biocides are tightly controlled. Textile products with biostatic properties are subject to fewer regulations. The actual mechanisms by which antimicrobial coatings control microbial growth are very diverse: preventing cell proliferation, blocking enzymes, reacting with the cell membrane (for example, with silver ions), destroying cell walls, and poisoning the cell from within.

Antimicrobial coating for textiles in contact with the skin requires additional safety information regarding this aspect. For manufacturers with relatively low volumes of biocides, the costs of generating the necessary data may make ongoing production uneconomical. Acute toxicity data are relatively inexpensive to generate, but sub-acute and other long-term studies are very expensive. Therefore, the number of biocides produced in the future may decrease and it may become more expensive to bring new products to the market. A possible future development may be microencapsulation of



biocides. The potential is huge if the right performance and economics can be achieved. Advantages can include better durability and higher security. The search for more costeffective testing methods will continue.

References

1. Назаров Ю.В., Попова В.В. Инновационный текстиль. Международный научно-исследовательский журнал. 2016 № 10 (82) 172-ст

2. Бост Ф., Кросетто Г. Инновационный текстиль и активные материал. – 2014. С. 22-33.

3. Нейман С.Ю., Вдовина И.А. Разработка инновационных тканей как возможность влияния на экологическую ситуация планеты. ФОРУМ МОЛОДЫХ УЧЕНЫХ 12(64) 2021.

4. Nazarova M.A. Methodical instruction for the master's degree in "Design and modeling of competitive sewing products from modern innovative materials". Namangan-2023

5. Patent RU 74774, RU 86598.

- 6. Patent RU 2502524.
- 7. Patent RU 2015233.

8. Timoshina Yu.A., Sergeeva E.A. "Obtaining antibacterial textile materials using silver nanoparticles under low-pressure high-frequency inductive discharge plasma conditions." Kazan Technological University.- 2014. - No 2. - S. 106-108 bet

9. Инновационные ткани ближайшего будущего.

https://integral-russia.ru/2016/08/28/innovatsionnye-tkani-blizhajshegobudushhego/



CONTENTS

PRIMARY PROCESSING OF COTTON, TEXTILE AND LIGHT INDUSTRY

INDUSTRI	
Usmanova N., Abdukarimova M., Kamolova M., Ismoilova S.	3
Research on the process of building dress shapes in 3d space	5
Rayimjonov M., Rahimov F., Sarimsakov A., Muradov R.	
Increasing the efficiency of retaining device for fine and large heavy	13
mixtures in cotton raw materials	
Kosimov A., Ahmadjanov S.	
Design of the mechanical properties of the fabric used by wind yarn	19
spinning from cotton and polyester fibers	
Salokhiddinova M., Muradov M.	
Ways to improve the efficiency of moving device used in air transportation	27
of cotton	
Nazarova M.	
Research of methods of antibacterial treatment of textile materials	33
Sheraliyeva R., O'ralov L.	
Study of technological indicators of two-layer knitted fabrics obtained on	37
long Xing LXA 252 knitting machine	
Turdiyeva O'., Khojiyev A.	
Mathematical modeling of the development technology of selected leather	42
for the transformation assortment	
GROWING, STORAGE, PROCESSING AND AGRICULTUR	ΛΤ
PRODUCTS AND FOOD TECHNOLOGIES	
Uzaydullaev A.	
Research on the food safety of pomegranate juice and concentrate	49
production technology	
Kuzibekov S.	56
Safety studies in soybean oil production process	50
Ismoilov K., Khamdamov A.	
Acceleration of heat and matter exchange processes in the final distiller with	62
a convex-concave plate	

Abdullaeva B., Soliev M.

Method of making syrup for cold drinks

Meliboyev M., Qurbanov U.

Compounds that determine their nutritional value based on the types of 73 food products



Nishanov O'., Atakhanov Sh., Mamajanova M.	70
Effect of energy drinks on the human body	79
Ikromova Y., Nuriddinov Sh., Hamdamov A.	84
Optimization of heat load in three-stage distillation of vegetable oil micelles	
Turg'unov Sh., Mallabayev O.	90
Use in a new receptor in functional bread making	<i></i>
CHEMICAL TECHNOLOGIES	
Ergashev O., Bakhronov Kh., Esonkulova N., Asfandiyorov M.,	
Akhmadov M., Absalyamova I.	95
Determination of the inhibitory efficiency of the inhibitor synthesized based	95
on maleic anhydride by the electrochemical method	
Ergashev O., Rakhmatkarieva F., Davlatova O.	
Mechanism of H ₂ O vapor adsorption in a type zeolites. The adsorption isotherms.	102
Yoqubjonova M., Boymirzaev A.	105
Biomedical properties and applications of chitosan derivatives	107
Rajabaliyev N., Rahmonov J., Nigmatillayeva M., Rajabov Y.,	
Akbarov Kh.	
Thermodynamic study of the anti-corrosion properties of diciandiamide in	116
an acid environment	
Ochilov A., Urinboeva M., Abdikamalova A., Kuldasheva Sh.,	
Eshmetov I.	123
Study of rheological flow curves of ED20 emulsions	
Nozimov E., Sultanov B., Kholmatov D., Sherkuziev D., Nodirov A.	
Phosphorus fertilizer technology activated from phosphorus powder and	129
mineralized mass	
Kadirova M., Sabirov V.	
Results of mechanochemical synthesis of methylene blue complex with	135
d-metals	
Jalilov A., Sottikulov E., Karimova M., Boymirzaev A	
Synthesis of polycarboxylate plasticizer based on acrylic acid and apeg and	142
its gel chromatographic analysis	
Khusenov A., Ashurov M., Abdullaev O., Rakhmanberdiev G.	
Determination of optimal conditions for the extraction of gelatin from	149
secondary local raw materials	
Lutpillaeva M., Hoshimov F., Ergashev O.	
Synthesis of silver nanoparticles using various reducing agents and	155
stabilizers	



Akhmadjanov I., Djalilov A., Karimov M.	
Studying isotherms of adsorption and desorption of nitrogen on a sorbent	164
synthesis for selective extraction of lithium	
Kalbaev A., Salixanov A., Seitnazarova O., Abdikamalova A.	
Change of cation exchange capacity during the thermal treatment of	171
bentonite and their textural characteristics	
MECHANICS AND ENGINEERING	
Obidov A., Shamshitdinov M., Mashrabboyev I.	
Reduce energy consumption by adjusting the electrodvigate speed of the	178
linter device	
Haydarova R.	
Development of boundary conditions for mathematical models of unsteady	184
water movement in water management facilities	
Bekmirzayev D., Qosimov E., Ismoilov A.	
Consequences of earthquakes and preventive measures based on foreign	189
experiences	
Aliev R., Eraliyev A., Nosirov M., Mirzaalimov A., Mirzaalimov N.	
Investigation of an improved solar water heater in comsol multiphysics	196
software	
Obidov A., Akhmadalieva D., Otaqoʻziyev D.	
Development of an experimental construction of a device for cleaning from	202
small piece of contaminants	
Obidov A., Mirzaumidov A., Abdurasulov A., Otaqoʻziyev D.	
Deformation of the shaft in torsion and the effect of torsion along with	208
bending	
Matkarimov P., Juraev D., Usmonkhujayev S.	
Study of stress-strain state of an earth dam using a three-dimensional model	217
of the structure	
Mamajonov Sh.	22 0
Methods of determining the efficiency of the cotton regenator in the cleaning	228
process	
	020
Establishment of the device for separation of fibers suitable for spinning	236
from the waste of the cotton cleaning process	
Kholboyeva Sh., Kosimov A.	243
Principles of classification of costs to ensure product quality in production	
Kholboyeva Sh., Kosimov A.	
Methodological processing of quality control of technological processes of	249
manufacturing enterprises	



Shoxobidinova Sh., Kosimov A., Mamadaliyeva D.	
General guidelines for quality management and technologies in the	255
metallurgical industry supply chain	
Sheraliyeva R., O'ralov L.	
Study of technological indicators of two-layer knitted fabrics obtained on	262
long Xing LXA 252 knitting machine	
Tuychiev T., Turdiev H., Rozmetov R., Shorakhmedova M.	267
Effect of screw cleaner on cotton spinning	207
ADVANCED PEDAGOGICAL TECHNOLOGIES IN EDUCAT	ION
Kayumov M.	272
Enlightenment movement of Jadids in Khiva khanate	
Alikhanov M.	278
Constitutional reforms in Uzbekistan during the years of independence	270
Alikhanov M.	
The struggle for constitutional monarchy in the khanate of Khiva at the	283
beginning of the XX century	
Azibaev A.	
Forecasting GDP growth and GDP per capita in Uzbekistan by the ordinary	289
least squares (OLS) regression analysis	
Tuychibayeva G., Kukibayeva M.	296
Overwiev of teaching English to teenagers in Uzbekistan secondary schools	
Ismailova Z.	9.04
Methodology for improving lexical competence of future english language teachers	301
Xuramov L.	
Algorithms for modeling function and medical signals in wavelet methods	307
ECONOMICAL SCIENCES	
Bekmirzayev B.	
Agriculture development in ensuring economic security in Uzbekistan:	316
theory, analysis and prospects	
Mirzatov B.	
Social evaluation of the youth behavior and value sphere in Namangan	323
region	
Khojimatov R.	
The development competitiveness of silk industry in Namangan region	329
Maksudov A.	
The development and formation of competition of the market for the	335
products of the sewing and knitting industry	555



Maksudov A.	
Government support of the garment and knitting industry within the scope	341
of business activity	
Yuldasheva D.	246
Personnel competencies in the field of tourism personnel management	346
Abdieva N.	
Development of small business and private entrepreneurship with the help	350
of investments	
Abdieva N.	357
The labor market and its effect on the economy	
Yuldasheva D., Hashimov P.	265
Tax systems and their assessment criteria	365