ISSN 2181-8622

Manufacturing technology problems



Scientific and Technical Journal Namangan Institute of Engineering and Technology

INDEX COPERNICUS

INTERNATIONAL

Volume 9 Issue 1 2024









METHODOLOGY FOR THE DEVELOPMENT OF A LOW CARGO NETWORK

KUZIEV ABDIMUROT UROKOVICH

Associate professor of Termiz State University, Termiz, Uzbekistan Tel: (0891) 581-1324, E-mail: <u>quziyev@tersu.uz</u>

Abstract: In the context of rapid globalization and the growth of world trade, the volume of cargo transportation is growing significantly, which increases the requirements for the efficiency and stability of transport systems. Also, the complexity and dynamics of modern traffic flows require the development of new planning and management approaches that ensure optimal use of existing transport resources and infrastructure. Research aimed at developing a methodology for the development of the transport network based on the optimal distribution of cargo flows will help to increase the efficiency of the transport system of the region, promote sustainable economic development and minimize the negative impact on the environment. In the article, the indicators of the transport complex of the region are statistically analyzed. Also, in this article, in order to obtain a plan for the step-by-step development of road sections with insufficient traffic speed, graph theory and cumulative methods of evaluating network efficiency are widely used.

Keywords: transport, transport system, capacity, superiority, correlation, regression, social, economical.

Introduction. The availability of public hard surface roads of the regional districts is presented in Table 1 (comparison of 2010 and 2021). Development indicators of the road network are given in Figure 1. The density of the road network per 1,000 sq.km of area (S) is shown in Figure 2 and the change per 1,000 inhabitants (N) is shown in Figure 3.

N⁰	Districts	Length of the road, km		Highway network density per 1,000 sq. km area (S) and 1,000 inhabitants (N)			
JN≌	Districts	2010	2021	2	010	2	021
		2010	010 2021	L/S	L/N	L/S	L/N
1	Termiz	228	235	256	1,18	264	0,89
2	Angor	113	121	289	1,12	310	0,90
3	Bandixon	88	77	440	2,00	385	1,00
4	Boysun	324	338	87	3,48	91	2,87
5	Denov	219	291	292	0,70	388	0,74
6	Jarqo'rg'on	108	168	94	0,65	147	0,75
7	Qumqo'rg'on	198	198	89	1,15	89	0,82
8	Muzrabod	168	219	227	1,53	296	1,51
9	Oltinsoy	195	194	348	1,48	346	1,07
10	Uzun	185	175	113	1,35	107	1,00
11	SHerobod	351	385	128	2,40	141	1,95
12	SHo'rchi	158	153	185	0,97	180	0,71
13	Qiziriq	129	130	368	1,47	371	1,11
14	Sariosiyo	230	159	58	1,43	40	0,74
	By province	2694	2843	134	1,32	134	1,06

Table 1. Provision of public hard surfaced roads of regional districts.

There is a partial difference in the length of the paved public road network between 2010 and 2021, which means that the road was built during these years (Figure 1).



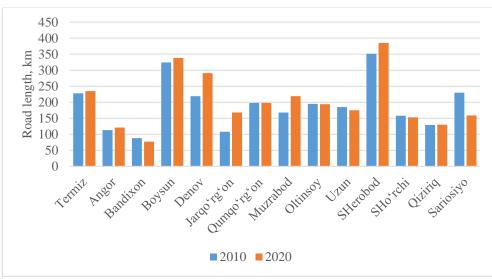


Figure 1. Development dynamics of the road network.

However, the density of the highway network per 1000 sq.km of area (S) (Figure 2) shows a partial change, and the density of the highway network per 1000 inhabitants (N) in 2010 it is shown that it decreased in 2021. This is explained by the fact that the construction of the public road network with a hard surface is not suitable for the growth of the population.

The main criterion for including a road section in the transport multi-network is its probability of participation in the option of comparison with other sections or lines. Therefore, some dead-end sections were not included in the network in order to reduce the size of the problem. In this case, the volumes of cargo transported from the network points were moved to the network transit points.

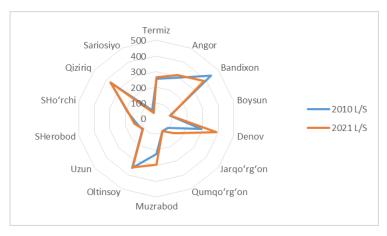


Figure 2. Highway network density, 1000 sq. km area (S).



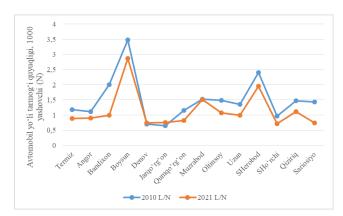


Figure 3. Highway network density, 1000 inhabitants (N).

The 3rd priority direction of the development strategy of the new Uzbekistan is the task of providing continuous and convenient transport services to the population based on the quality development of transport networks.

Literature review. Ensuring the convenience of transportation is not only the renewal of the vehicle fleet, but also the construction, reconstruction and repair of highways, the repair of dirt roads and the gradual transition to hard and gravel roads, It requires the gradual reconstruction and repair of bridges and other artificial structures and the development of cement-concrete roads.

Road conditions also affect the efficiency of vehicles and delivery services. The authors [1] stated that the funds spent on the improvement of the transport and operational indicators of roads with low intensity will have both social and economic effects for the same region.

It is stated in source [2] that international transport corridors are important in the development of the transport network of the region. Because transit cargo also affects the volume of cargo flows in the transport network.

In our republic, B.A. Khojayev, Sh.A. Botayev, G.A. Samatov, K.T.Khudaiberganov, A.M. Bagdasarov, N.N. Ibragimov, A.A. Mukhitdinov, R.Z.Nurmukhamedov, D.Ilyosaliev and other scientists made a significant contribution to the development of transportation optimization methods and algorithms and to the improvement of effective management of the mutual movement of various types of transport.

A surface transport multi-network of Surkhandarya region has been developed, in which cargo flows are optimally distributed taking into account public roads. An additional network providing the possibility of reloading loads between different types of transport was introduced, and a general scheme for the formation of a multi-network of road and railway transport was developed [3], [4].

The methodical approach to the development of the transport network based on the optimal distribution of the load flow in the transport network and the problem of determining the low-load sections of the network sections and the trends and possibilities of their development are analyzed [5]-[8].



Various traffic speeds are observed on sections of the highway network in any region. In this case, if the carrying capacity of some sections is fully used, some sections will not receive enough load. In the development of plots with a low speed of movement, first of all, preliminary data is prepared. In this case, the map of the settlements of the studied area, the scheme of the road network and the load flow formed as a result of the distribution of the load flow in the transport multi-network, the existing transport connections between the settlements in the area, these road sections according to the type of road surface.

Another necessary information for solving the problem is the distance between settlements, which was taken on the basis of the map of the studied area and the materials of the unitary enterprise of highways.

Each type of road surface on the road sections is evaluated by standard coefficients (SHNQ). A coefficient with a large value is equal to one, and the type of pavement is considered capital.

When designing a local highway in the transport network, the coefficient of road surface type indicators is taken separately for each section (Table 2) [9].

Turns of road surface	According to the period between repairs		
Type of road surface	Capital	Medium	
Capital	1,0	1,0	
Light Passer	0,62	0,5	
Passer	0,4	0,4	
Light	0,2	0,3	

Table 2. Coefficients of pavement type indicators	Table 2.	Coefficients	of pavement t	ype indicators.
---	----------	--------------	---------------	-----------------

An initial graph was created for the development of a road section with a low traffic speed, showing the distribution of the road network and freight flows of the studied area (Fig. 4).

The initial graph was obtained based on the analysis of the results obtained on the optimal distribution of future cargo flows in the transport multi-network and the development of the surface transport system of the Surkhondarya region [10].

In the given graph, the centers of settlements were taken as nodes and marked with numbers. The arcs connecting the nodes represent the transport links (roads) between the points.

Based on the results of the calculation, the transport links with the least load on the graph, that is, the arcs, are determined. Based on the given graph, transport connections 2-7, 3-4, 7-6, 9-10, 10-7 had the least load.

Carrying out current repair work on road sections 3-4, 2-7, 9-10 with a low load level, and transferring road sections 10-7 and 7-6 from category IV to category III recommended. It was determined that 225.2 billion soums and 1269.45 billion soums will be spent on these activities, respectively (Table 3). It is not enough to absorb the funds provided at the same time.

Table 3. Capital funds for road sections.



Therefore, in the research work, plans for the step-by-step development of road sections were developed.

It is necessary to select the least loaded transport links for improvement. The selected transport connections with the least load should be maximally compatible with the socio-economic development of the studied area [11, 12].

	3-4	9-10	2-7	7-6	10-7
Road length, km	28,1	55,7	28,8	39,2	25,9
Total estimated costs, billion soums	56,2	111,4	57,6	764,4	505,05
Cost per 1 km, billion soums	2,0	2,0	2,0	19,5	19,5

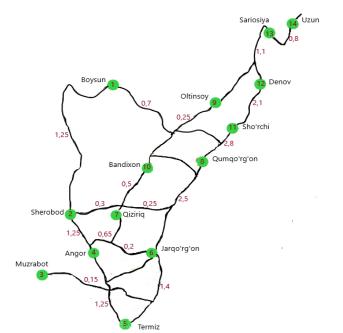


Figure 4. Road network and settlement scheme of the region.

The priority of the road network according to the drawing. It is known from the analysis of the location of transport networks 3-4, 9-10, 2-7, 7-6, 10-7 that they are connected with the center of the region through transit points (Fig. 4). However, the 7-6 transport network connects three districts with the center of the region. Transport connections 3-4, 9-10 do not connect any district with the center of the region. 3-4 and 7-6 are connected with the center of the studied area by one transport link, but the transport link 7-6 connects three districts with the center of the area. Therefore, he was given a preference of -1. Based on this, priority was assigned to 2-7 and 10-7 transport links -2 and 3-4 and 9-10 transport links -3 (Table 4).



Order of transport connections	Priority on the map of the road network
3-4	3
9-10	3
2-7	2
7-6	1
10-7	2

Table 4. Priority on the map of the road network.

Predominance in the number of people moving in the region of transport connections. It is determined on the basis of the population of the settlements in the region of the studied transport links (Table 5).

In order to calculate the advantage in terms of socio-economic efficiency, all transport connections under consideration are improved with a classification of load characteristics. Including changing from a low road surface to a passing road surface.

As a result of the improvement of all transport links, the length and density of the improved road network with hard surfaces will increase.

Table 5. Population superiority.	Table 5.	Population	superiority.
---	----------	------------	--------------

Order of transport connections	Population in settlements, thousand people	Population superiority
3-4	136	3
9-10	168,4	2
2-7	186	1
7-6	130,5	4
10-7	35	5

In the example of the region, in the process of solving this problem, as a result of the improvement of the technical and operational quality of road section 3-4, the density of the road network is 2.13 km/1000km2, 9-10 transport links are 3.48 km/1000km2, 2-7 transport connection was 12.8 km/1000 km2, 7-6 transport connection was 5.9 km/1000 km2, and 10-7 transport connection was 5.2 km/1000 km2 (Table 6) [11].

Regression equations [11] for each indicator were determined based on the correlation-regression model of the problem solved on the basis of the problem of the development of a road section with low traffic speed (1-5) and in determining the superiority in terms of socio-economic indicators was used.

$y_1 = 4,0773x^2 + 1220,7x - 84552$,	(1)
---------------------------------------	-----

$$y_2 = -11,191x^2 + 3516,3x + 247651 , \qquad (2)$$

$$y_3 = 0,5695 x^2 + 9,9079 x - 7937,9$$
(3)

$$y_4 = -0,756x^2 + 201,41x - 11705 \tag{4}$$

$$y_5 = -0,6778x^2 + 185,46x - 10079$$
(5)

To solve the problem, the indicators of the statistical data of the Surkhandarya region were used, in which the indicators of the area in the cross-section of years were accepted [11].

Procedure for transport communicati on	Number of inhabitants in the district, thousand people	Transport communication distance with improved coating, km	Transport communicati on distance, km	Prospective density of the road network in the studied area, km/1000 sq.km
3-4	136	158	28,1	2,13
9-10	168,4	195	55,7	3,48
2-7	186	351	28,8	12,8
7-6	130,5	119	39,2	5,9
10-7	35	78	25,9	5,2

Table 6. Superiority in socio-economic efficiency.

To solve the problem, the indicators of the statistical data of the Surkhandarya region were used, in which the indicators of the area in the cross-section of years were accepted [11].

The values of the density of the hard surface road network obtained after the improvement of the road sections with low traffic speed (transportation connection) are put into the above correlation-regression equations (1-5) and the K_1^- volume of industrial product, billion soum; K_2^- GDP of Surkhandarya region, billion soums; K_3^- investments in fixed capital per capita, thousand soums; K_4^- population employment; K_5^- population, thousand people, the results of socio-economic efficiency, all indicators are determined (Table 7).

Plot	K	K	K	K	K	Final
1100	\mathbf{n}_1	Λ ₂	κ ₃	Λ ₄	Λ ₅	assessment
3-4	-56701,16	317470,98	-67217,66	-7757,84	-6436,22	5
9-10	-37133,87	356465,54	-6903,34	-5610,93	-4445,84	4
2-7	138500	514384,06	2660,99	1689,18	2553,93	1
7-6	1662,38	416156,83	-5370,9	-2453,44	1496	2
10-7	-10050,59	400238,14	-5882,76	-3275,9	1316,22	3

Table 7. Values	of socio-economic	indicators.
-----------------	-------------------	-------------

It was revealed from the results of the calculation that transport links 2-7 have the advantage in the assessment of socio-economic efficiency (Table 7).

A plan for the development of the highway network was obtained based on the system of indicators for the use of transport in conditions of low traffic intensity and the summary method of evaluating the efficiency of the network, taking into account the transport-operational indicators (Table 8).



Superiority						
Areas with low traffic intensity	Priority in terms of transit	According to the number of moving population	Socio-economic indicators	General		
3-4	3	3	5	11		
9-10	3	2	4	9		
2-7	2	1	1	4		
7-6	1	4	2	7		
10-7	2	5	3	10		

Table 8. Superiority results on three indicators.

It was recommended to implement the sequence of improvement of road sections with low traffic speed based on the received plan. In this case, the load level is small, i.e. performing surface treatment works on road sections 3-4, 2-7, 9-10 and transferring road sections 10-7 and 7-6 from category IV to category III recommended. 1,494.65 billion soums are required for simultaneous implementation of these activities, and the possibility of its implementation is insufficient. That is why it is urgent to develop plans for the step-by-step development of designated road sections.

Conclusion. Methodical approaches and recommendations for the development of the transport network itself in the mastering of cargo flows in a multi-sectoral transport network are important for science and practice. Thus, significant improvements are being made in the planning and use of transport resources, which directly affect the economic development and well-being of the regions.

In the 2021 plan of public highways in the region, the transport and operational indicators of a total of 132.7 km of highways have been improved, and as a result of these measures, the overall efficiency is as follows.

Sc=S*L1=348047*132,7=46185836 thousand sum

In this case, according to the L-annual plan, the length of the repaired highways in the region, km.

It was found out from the calculations that the economic efficiency due to the increase in the speed of vehicles on highways is Sc=348047 soums for 1 km of road for one year and Sc=46185836 based on the one-year work plan. is one thousand soms.

Reference

1. Kazemi, L., Shahabi, C., Sharifzadeh, M., & Vincent, L. (2007, November). Optimal traversal planning in road networks with navigational constraints. In *Proceedings of the 15th annual ACM international symposium on Advances in geographic information systems* (pp. 1-8).



2. Nesterova, N., Goncharuk, S., Anisimov, V., Anisimov, A., & Shvartcfel, V. (2016). Set-theoretic model of strategies of development for objects of multimodal transport network. *Procedia Engineering*, *165*, 1547-1555.

3. Kuziev, A. U. (2022). Methodology of development of the regional road network. *Web of Scientist: International Scientific Research Journal*, 3(5), 969-975.

4. Бутаев, Ш. А., Сидикназаров, К. М., Муродов, А. С., & Кузиев, А. У. (2012). Логистика (Етказиб бериш занжирида окимларни бошкариш). *Тошкент,*" Экстремум Пресс, 577.

5 Kabashkin, I. (2015). Modelling of regional transit multimodal transport accessibility with Petri net simulation. *Procedia Computer Science*, 77, 151-157..

6 Fedorova, A., Kuzmenkov, A., & Emelianova, E. (2023). Road transport infrastructure of republic of Karelia automobile roads: assessment of the state and development trends. In *E3S Web of Conferences* (Vol. 371). EDP Sciences.

7. Kuziev, A., Juraev, M., Yusufkhonov, Z., & Akhmedov, D. (2023, March). Application of multimodal transportation in the development of future flows of the region. In *AIP Conference Proceedings* (Vol. 2612, No. 1). AIP Publishing.

8 Ульджабаев, К. У. (1999). Экономическая реформа на железнодорожном транспорте. *Т, Мехнат*.

9. Копылов С.В. Совершенствование методики обоснования размещения и проектирования местной сети автомобильных дорог в экстремальных условиях Якутии// Автореферат. 2016. -22 с.

10. Shermuxamedov A.A., Kuziyev A.U. Hudud avtomobil yo'l tarmog'ini rivojlantirish metodikasi // Innovatsion texnologiyalar. Ilmiy texnik jurnal. – 2022. №3, – 59-65 b.

11. Kuziev A. Hudud ijtimoiy-iqtisodiy rivojlanishiga transport tarmogʻi holatining ta'siri //Innovatsion texnologiyalar. – 2023. – T. 50. – №. 02. – C. 63-72.

12. Kuziev A.U. Forecasting the prospective volume of cargo transportation for the development of the transport networkb// Scientific and Technical Journal Namangan institute of Engineering and technology. – 2023. ISSN 2181-8622, Vol. 8, Issue 2, – Pg. 246-252.



CONTENTS

PRIMARY PROCESSING OF COTTON, TEXTILE AND LIGHT INDUSTRY

Nabidjanova N., Azimova S.	
Study of physical-mechanical properties of fabrics used for men's outer knit	3
assortment	
Nabidjanova N., Azimova S.	
Development of model lines of men's top knitting assortment	7
Noorullah S., Juraeva G., Inamova M., Ortiqova K., Mirzaakbarov A.	
Enhancing cotton ginning processing method for better fibre quality	12
Kamalova I., Inoyatova M., Rustamova S., Madaliyeva M.	
Creating a patterned decorative landscape using knitted shear waste on the surface of the paint product	16
Inoyatova M., Ergasheva Sh., Kamalova I., Toshpo'latov M.	
State of development of fiber products – cleaning, combing techniques and technologies	21
Vakhobova N., Nigmatova F., Kozhabergenova K.	
Study of clothing requirements for children with cerebral palsy	30
Mukhametshina E., Muradov M.	
Analysis of the improvement of pneumatic outlets in the pneumatic	37
transport system	
Otamirzayev A.	
Innovative solutions for dust control in cotton gining enterprises	45
Muradov M., Khuramova Kh.	
Studying the types and their composition of pollutant mixtures containing cotton seeds	50
Mukhamedjanova S.	
Modernized sewing machine bobbin cap hook thread tension regulator	53
Ruzmetov R., Kuliyev T., Tuychiev T.	
Study of effect of drying agent component on cleaning efficiency.	57
Kuldashov G., Nabiev D.	
Optoelectronic devices for information transmission over short distances	65
Kuliev T., Abbazov I., F.Egamberdiev.	
Improving the elastic mass of fiber on the surface of the saw cylinder in fiber cleaning equipment using an additional device	73
Yusupov A., Muminov M., Iskandarova N., Shin I.	



On the influence of the wear resistance of grate bars on the technological gap	80
between them in fiber separating machines	
Kuliev T., Jumabaev G., Jumaniyazov Q.	
Theoretical study of fiber behavior in a new structured elongation pair	86
GROWING, STORAGE, PROCESSING AND AGRICULTUR	AL
PRODUCTS AND FOOD TECHNOLOGIES	
Meliboyev M., Ergashev O., Qurbonov U.	
Technology of freeze-drying of raw meat	96
Davlyatov A., Khudaiberdiev A., Khamdamov A.	
Physical-chemical indicators of plum oil obtained by the pressing method	102
Tojibaev M., Khudaiberdiev A.	
Development of an energy-saving technological system to improve the heat	109
treatment stage of milk	109
Turg'unov Sh., Mallabayev O.	
Development of technology for the production of functional-oriented bread	115
products	
Voqqosov Z., Khodzhiev M.	
Description of proteins and poisons contained in flour produced from wheat	120
grain produced in our republic	
CHEMICAL TECHNOLOGIES	
Choriev I., Turaev Kh., Normurodov B.	
Determination of the inhibitory efficiency of the inhibitor synthesized based on maleic anhydride by the electrochemical method	126
Muqumova G., Turayev X., Mo'minova Sh., Kasimov Sh., Karimova N.	
Spectroscopic analysis of a sorbent based on urea, formalin, and succinic	
acid and its complexes with ions of Cu(II), Zn(II), Ni(II)	131
Babakhanova Kh., Abdukhalilova M.	
Analysis of the composition of the fountain solution for offset printing	138
Babakhanova Kh., Ravshanov S., Saodatov A., Saidova D.	
Development of the polygraphic industry in the conditions of independence	144
Tursunqulov J., Kutlimurotova N., Jalilov F., Rahimov S.	
Determination zirconium with the solution of 1-(2-hydroxy-1-	1 - 1
naphthoyazo)-2-naphthol-4-sulfate	151
Allamurtova A., Tanatarov O., Sharipova A., Abdikamalova A.,	
Kuldasheva Sh.	
Synthesis of acrylamide copolymers with improved viscosity characteristics	156



Makhmudova Y. Research physical and mechanical properties and durability of sulfur	
concrete	165
MECHANICS AND ENGINEERING	
Abdullaev E., Zakirov V.	
Using parallel service techniques to control system load	170
Djuraev R., Kayumov U., Pardaeva Sh.	
Improving the design of water spray nozzles in cooling towers	178
Anvarjanov A., Kozokov S., Muradov R.	
Analysis of research on changing the surface of the grid in a device for cleaning cotton from fine impurities	185
Mahmudjonov M.	
Mathematical algorithm for predicting the calibration interval and metrological accuracy of gas analyzers based on international recommendations ILAC-G24:2022/OIML D 10:2022 (E)	192
Kulmuradov D.	
Evaluation of the technical condition of the engine using the analysis of the composition of gases used in internal combustion engines Kiryigitov Kh., Taylakov A.	197
Production wastewater treatment technologies (On the example of Ultramarine pigment production enterprise). Abdullayev R.	203
Improving the quality of gining on products.	208
Abdullayev R.	
Problems and solutions to the quality of the gining process in Uzbekistan.	212
Yusupov D., Avazov B.	
Influence of various mechanical impurities in transformer oils on electric and magnetic fields	216
Kharamonov M.	
Prospects for improving product quality in textile industry enterprises based on quality policy systems	223
Kharamonov M., Kosimov A.	
Problems and solutions to the quality of the gining process in Uzbekistan.	230
Mamahonov A., Abdusattarov B.	
Development of simple experimental methods for determining the coefficient of sliding and rolling friction.	237



Aliyev E., Mamahonov A.	
Development of a new rotary feeder design and based flow parameters for a seed feeder device	249
Ibrokhimova D., Akhmedov K., Mirzaumidov A.	
Theoretical analysis of the separation of fine dirt from cotton.	260
Razikov R., Abdazimov Sh., Saidov D., Amirov M.	
Causes of floods and floods and their railway and economy influence on construction.	266
Djurayev A., Nizomov T.	
Analysis of dependence on the parameters of the angles and loadings of the conveyor shaft and the drum set with a curved pile after cleaning cotton from small impurities	272
ADVANCED PEDAGOGICAL TECHNOLOGIES IN EDUCAT	ION
Jabbarov S.	
Introduction interdisciplinary nature to higher education institutions.	276
Tuychibaev H.	
Analysis of use of sorting algorithms in data processing.	280
Kuziev A.	
Methodology for the development of a low cargo network.	289
Niyozova O., Turayev Kh., Jumayeva Z.	
Analysis of atmospheric air of Surkhondaryo region using physico-chemical methods.	298
Isokova A.	
Analysis of methods and algorithms of creation of multimedia electronic textbooks.	307
ECONOMICAL SCIENCES	
Rashidov R., Mirjalolova M.	
Regulations of the regional development of small business.	315
Israilov R.	
Mechanism for assessment of factors affecting the development of small business subjects.	325
Yuldasheva N.	
Prospects of transition to green economy.	334
Malikova G.	
Analysis of defects and solutions in investment activity in commercial banks.	346