ISSN 2181-8622

Manufacturing technology problems



Scientific and Technical Journal Namangan Institute of Engineering and Technology

INDEX COPERNICUS

INTERNATIONAL

Volume 9 Issue 1 2024









OPTOELECTRONIC DEVICES FOR INFORMATION TRANSMISSION OVER SHORT DISTANCES

KULDASHOV G.O.

Doctoral student of Tashkent Institute of Textile and Light Industry, Tashkent, Uzbekistan E-mail: <u>nani9222@mail.ru</u> **Corresponding author*.

NABIEV D.

Professor of Tashkent Institute of Textile and Light Industry, Tashkent, Uzbekistan E-mail: <u>nigmatova60@mail.ru</u>

Abstract: The advantage of optical information transmission devices is shown, since optical radiation does not create interference and spreads in limited spaces, providing the necessary secrecy of information transmission.

The principles of the formation of optical radiation during the transmission of both analog and digital information are considered.

To study the distortion of the photoelectric signal shape, an experimental method was selected and an experimental setup was developed.

Analysis of the results shows that the shape of the pulses is largely influenced by the parameters of the photoreceiving circuit and the duration of the pulses, and the influence of the emitting diode current is insignificant.

A principle is proposed for the formation of short pulses corresponding to the falling and rising sections of transmitted digital signals over short distances.

Keywords: optoelectronics, LED, photodiode, optical radiation, photoelectric signal shapes, pulse duration, information transmission over short distances.

Introduction. Introduction. The basis of optoelectronic devices based on semiconductor emitters is the presence of an LED and a photodetector optically connected to it through a medium.

The radiation created by the LED, passing through a controlled environment, is perceived by a photodetector. Optoelectronic devices based on semiconductor emitters use optical radiation as an information carrier, which does not create electromagnetic interference and is not affected by this interference [1]. The presence of such a feature and the simplicity of instrumental implementation create the prerequisites for the research and development of various optoelectronic devices based on semiconductor emitters based on the use of IR radiation.

Solving the problem of creating and analyzing optoelectronic devices based on semiconductor emitters includes the following steps [2]:

• analysis of measurement (control) conditions and choice of measurement principle;

• drawing up a block diagram of optoelectronic devices based on semiconductor emitters;

• mathematical description of the functional transformation performed by an optoelectronic device;

• determination of the main characteristics of optoelectronic devices based on semiconductor emitters;



• analysis of errors and determination of the accuracy of optoelectronic devices based on semiconductor emitters;

- assessment of accuracy and information characteristics;
- basic block diagram of optoelectronic devices based on semiconductor emitters.

The essence of converting a controlled parameter into a photoelectric signal comes down to the fact that the controlled object is irradiated with a radiation flux of a certain spectral composition, receives a fraction of the radiation after interaction and converts it into a photoelectric signal [4-5].

Methods for studying photoelectric signal waveform distortions

When transmitting digital information, the optical signal is first converted into current. This current, flowing through a semiconductor emitter, is converted into an optical signal, the intensity of which is determined by the radiation power proportional to the flowing current.



Fig. 1. Experimental setup for studying photoelectric signal waveform distortions.

The switching speed of semiconductor emitters is very high, and, therefore, the radiation flux pulse will repeat the current pulse. Next, the generated pulsed radiation flux passes through the medium and, with some attenuation, usually according to the law of squared distances, is attenuated and hits the photosensitive surface of the photodetector:

$$P_{FA} = \frac{P_L}{L^2} \tag{1}$$

An experimental method was chosen to study the distortion of the photoelectric signal shape. To conduct research, an experimental setup has been developed, the block diagram of which is shown in Fig. 1.

As a radiation source, an emitting diode of the LD-274 type and a photodetector of the SFH-205 type were used [6-7].

To evaluate the shape of the photoelectric signal, the integral reproducibility criterion was applied:



$$K_{F} = \frac{\int \left| U_{FA}(t) - SF_{0}(t) \right| dt}{S \int F_{0}(t) dt}$$
(2)

where U_FA is the photoelectric signal; $F_0(t)$ is an optical signal whose shape follows the current of the emitting diode.

Photoelectric signal distortions lead to output errors:

$$\mathcal{S}_{c}(t) = U_{FA}(t) - SF_{0}(t) \tag{3}$$

Errors brought to the system input

$$\delta_{g}(t) = F_{0}(t) - \frac{1}{S} U_{FA}(t)$$
(4)

There is a relationship between the errors given to the input and the output errors:

$$\delta_{g}(t) = \frac{1}{S} \delta_{c}(t) \tag{5}$$

Here S is the sensitivity of the photodetector.

Research results.

The studies were carried out for three cases, and the shape coefficients of the pulse were determined



Fig. 2. Forms of photoelectric signals: a – for $R_l = 120 \ kOM$; b – for $R_l = 12 \ kOM$; 1 – $t_D=16,4 \ ms$; $K_F = 2.25152; 2 - t_D=8.6 \ ms$; $K_F = 1.6687; 3 - t_D=4,6 \ ms$; $K_F = 0.9017$.





Fig. 3. Signal graphs for pulse durations: a - t_{D1} =4,6 *ms*; b - t_{D3} =16,4 *ms*; 1 - R_l = 12 *k*O*M*; K_F = 0.8468; 2 - R_l = 56 *k*O*M*; K_F = 1.9282; 3 - R_l = 120 *k*O*M*; K_F = 2.5152.

First case: keep the amplitude value of the emitting diode current constant (I_L = 35 *mA*)and for the load resistances of the photodetector R_l = 120 *k*0*M* μ R_l = 12 *k*0*M* and pulse durations t_{D1} = 4,6 *ms*, t_{D2} = 8,6 *ms*, t_{D3} = 16,4 *ms*. On an experimental setup, using an oscilloscope, we record the shape of the photoelectric signal and determine the shape coefficients of these signals using a calculation method. In Fig. 2 shows signal graphs for the first case.

In the second case, the current amplitude is constant for pulse durations $t_{D1} = 4,6 ms$, $t_{D3} = 16,4ms$ and for load resistor resistances $R_l = 12 kOM$, $R_l = 56 kOM \mu R_l = 12 kOM$ we record the forms of photoelectric signals. In Fig. 3 shows graphs for the second case.

The third case - separately for the pulse duration $t_{D1} = 4,6 \text{ ms}$ and load resistor $R_l = 12 \text{ kOM}$ and for pulse duration $t_{D3} = 16,4 \text{ ms}$ and load resistor $R_l = 12 \text{ kOM}$. In Fig. 4 shows the graphs for this case.



Fig. 4. Signal graphs for the third case: a - $R_l = 12 \text{ kOM}$; $t_D = 4,6 \text{ ms}$; 6 - $R_l = 120 \text{ kOM}$; $t_D = 16,4 \text{ ms}$; 1 - $I_L = 40 \text{ mA}$; $K_F = 0.8861$; 1 - $I_L = 20 \text{ mA}$; $K_F = 0.9430$; 1 - $I_L = 10 \text{ mA}$; $K_F = 0.9655$

0.6590

0.2841

1.9282

0.8468



56

12

R_{ν}	$t_D = 4,6 ms$	$t_D = 8,6 ms$	$t_D = 16,4 ms$
y	2		D .

1.1494

0.5146

Table 1. Dependences of the pulse shape factor on the parameters of the photodetector circuit and pulse duration R_{ν} .

I_L , mA	$t_D = 4,6 ms$ $R_y = 12 \ kOM$	$t_D = 8,6 ms$ $R_y = 56 kOM$	$t_D = 16,4 ms$ $R_y = 120 \ kOM$
10	0.9655	0.7726	1.1831
20	0.9430	0.7482	1.1657
40	0.8861	0.7081	1.1595

The oscilloscope used in the research was a Philips oscilloscope type PM3365A with memory. Operating frequency 100 MHz.

In table 1 and 2 show the values of pulse shape coefficients for various currents, load resistors and emitting diode currents.

Analysis of the above results shows that the shape of the pulses is largely influenced by the parameters of the photodetector circuit and the duration of the pulses. The influence of the emitting diode current is negligible.

In general, the conversion process in information transmission systems can be depicted by timing diagrams shown in Fig. 5.



Fig. 5. Timing diagrams of the signal conversion process in information transmission systems.

Analysis of timing diagrams shows that errors occur

$$\mathcal{S}_{D} = \frac{(t_{D} + t_{g}) - t_{D}}{t_{D}} \cdot 100 = \frac{t_{g}}{t_{D}} \cdot 100$$
(6)

associated with delay. Here t_g is the delay time. Average current flowing through a semiconductor emitter

$$I_{cp} = I_{max} D = I_{max} \frac{t_D}{t_D + t_B}$$
(7)

The maximum permissible current (assuming that $I_{cp} = I_N$)

$$I_{max} = \frac{I_N}{D} = I_N \frac{t_D + t_B}{t_D}$$
(8)

The pulse duration is usually selected from the condition $t_D = 3\tau_{FA}$, $\tau_{Ae} \tau_{FA}$ photodetector time constant.

The discussion of the results

In Fig. 6 shows timing diagrams that explain the principle of forming short pulses along decreasing and increasing sections.



Fig. 6. Timing diagrams explaining the principle of short pulse formation.

In this case, the pulse current flowing through the semiconductor emitter

$$I_{max} = I_N \frac{nt_{\delta} + t_B}{2t_{\delta}} \tag{9}$$

where t_{δ} is the duration of a short pulse formed from the leading and trailing edges of the transmitted pulse. Accordingly, the radiation power in this case will be increased and determined as

$$P^*(t) = K_L I(t) = K_L I_N \frac{n t_{\delta} + t_B}{2 t_{\delta}}$$
(10)





Fig. 7. Timing diagrams explaining the application of the principle of forming short pulses when transmitting an analog signal, previously converted to frequency.

where K_L - coefficient of conversion of current into radiation power. The influence of the pulse shape is also excluded here, since the pulse duration is unchanged, although the duration of the transmitted pulses varies over a wide range.

After processing the photoelectric signal, the original pulse shape is restored (see Fig. 6, UE). The only difference here is that there is a delay with a maximum value t_g between the input and reconstructed pulses. This principle can be successfully applied to transmit an analog signal that has been previously converted to frequency (see Fig. 7).

Conclusion. When developing information transmission systems, the need arises to transmit pulses with a duration varying within a wide range. Fluctuations in pulse duration over a wide range complicate the choice of power supply modes for semiconductor pulses and do not allow taking into account the influence of pulse shape distortion. For this purpose, a principle is proposed for the formation of short pulses corresponding to the falling and rising sections of the transmitted digital signals. In this case, regardless of the duration of the transmitted pulses, pulses of a fixed duration flow through the semiconductor emitter, which allows you to select the required operating mode of the semiconductor emitter.

References

Мещерова 1. Башкатов A.C., Д.Н. Основные тенденции развития оптоэлектронной до 2030 года // Тезисы Российской техники докладов конференции школы молодых ученых по актуальным проблемам И полупроводниковой фотоэлектроники «Фотоника-2019». 2019. doi: 10.34077/rcsp



2019-25.

2. Филачёв А.М., Таубкин И.И., Тришенков М.А. Достижения твердотельной фотоэлектроники (обзор) // Успехи прикладной физики. 2015. № 2.

3. Рахимов Н.Р., Жмудь В.А., Трушин В.А., Рева И.Л., Сатволдиев И.А. Оптоэлектронные методы измерения и контроля технологических параметров нефти и нефтепродуктов // Автоматика и программная инженерия. 2015. № 2 (12).

4. Abdurakhmonov S.M., Kuldashov O.Kh., Tozhiboev I. T., Turgunov B K. The Optoelectronic Two-Wave Method for Remote Monitoring of the Content of Methane in Atmosphere // Tech. Phys. Lett. 2019. doi: 10.1134/S10637850 19020214. 132-133.

5. Романов В. В., Иванов Э. В., Пивоварова А. А., Моисеев К. Д., Яковлев Ю. П. Длинноволновые светодиоды в окне прозрачности атмосферы 4.6-5.3 мкм // Журнал технической физики. – 2020. – В.2. – С. 202 – 205. doi: 10.21883/ftp.2020.02.48906.9278.

6. Alotaibi M., Balabid M., Albeladi W., Alharbi F. Implementation of Liquid Level Control System. – 2019. doi: 10.1109/I2CACIS.2019.8825058.

7. Ohno Y. Color quality of white LEDs // in Topics in Applied Physics. – 2017. P.457-480 DOI: 10.1007 / 978-981-10-3755-9_16



CONTENTS

PRIMARY PROCESSING OF COTTON, TEXTILE AND LIGHT INDUSTRY

Nabidjanova N., Azimova S.	
Study of physical-mechanical properties of fabrics used for men's outer knit assortment	3
Nabidjanova N., Azimova S.	
Development of model lines of men's top knitting assortment	7
Noorullah S., Juraeva G., Inamova M., Ortiqova K., Mirzaakbarov A.	
Enhancing cotton ginning processing method for better fibre quality	12
Kamalova I., Inoyatova M., Rustamova S., Madaliyeva M.	
Creating a patterned decorative landscape using knitted shear waste on the surface of the paint product	16
Inoyatova M., Ergasheva Sh., Kamalova I., Toshpo'latov M.	
State of development of fiber products – cleaning, combing techniques and technologies	21
Vakhobova N., Nigmatova F., Kozhabergenova K.	
Study of clothing requirements for children with cerebral palsy	30
Mukhametshina E., Muradov M.	
Analysis of the improvement of pneumatic outlets in the pneumatic	37
transport system	
Otamirzayev A.	
Innovative solutions for dust control in cotton gining enterprises	45
Muradov M., Khuramova Kh.	
Studying the types and their composition of pollutant mixtures containing cotton seeds	50
Mukhamedjanova S.	
Modernized sewing machine bobbin cap hook thread tension regulator	53
Ruzmetov R., Kuliyev T., Tuychiev T.	
Study of effect of drying agent component on cleaning efficiency.	57
Kuldashov G., Nabiev D.	
Optoelectronic devices for information transmission over short distances	65
Kuliev T., Abbazov I., F.Egamberdiev.	
Improving the elastic mass of fiber on the surface of the saw cylinder in fiber cleaning equipment using an additional device Yusunov A Muminov M Iskandarova N Shin I	73
1 uoupov 11,, munimov 11,, iokunuutova 14,, onni 1.	



On the influence of the wear resistance of grate bars on the technological gap	80
between them in fiber separating machines	
Kuliev T., Jumabaev G., Jumaniyazov Q.	
Theoretical study of fiber behavior in a new structured elongation pair	86
GROWING, STORAGE, PROCESSING AND AGRICULTUR	AL
PRODUCTS AND FOOD TECHNOLOGIES	
Meliboyev M., Ergashev O., Qurbonov U.	
Technology of freeze-drying of raw meat	96
Davlyatov A., Khudaiberdiev A., Khamdamov A.	
Physical-chemical indicators of plum oil obtained by the pressing method	102
Tojibaev M., Khudaiberdiev A.	
Development of an energy-saving technological system to improve the heat	100
treatment stage of milk	109
Turg'unov Sh., Mallabayev O.	
Development of technology for the production of functional-oriented bread	115
products	
Voqqosov Z., Khodzhiev M.	
Description of proteins and poisons contained in flour produced from wheat	120
grain produced in our republic	
CHEMICAL IECHNOLOGIES	
Choriev I., Turaev Kh., Normurodov B.	
on maleic anhydride by the electrochemical method	126
Muqumova G., Turayev X., Mo'minova Sh., Kasimov Sh., Karimova N.	
Spectroscopic analysis of a sorbent based on urea, formalin, and succinic	
acid and its complexes with ions of Cu(II), Zn(II), Ni(II)	131
Babakhanova Kh., Abdukhalilova M.	
Analysis of the composition of the fountain solution for offset printing	138
Babakhanova Kh., Ravshanov S., Saodatov A., Saidova D.	
Development of the polygraphic industry in the conditions of independence	144
Tursunqulov J., Kutlimurotova N., Jalilov F., Rahimov S.	
Determination zirconium with the solution of 1-(2-hydroxy-1-	151
naphthoyazo)-2-naphthol-4-sulfate	151
Allamurtova A., Tanatarov O., Sharipova A., Abdikamalova A., Kuldashawa Sh	
Suppose of acculamida conclumors with improved viscosity characteristics	156
Synthesis of actylantice copolymers with improved viscosity characteristics	150



Amanova N., Turaev Kh., Alikulov R., Khaitov B., Eshdavlatov E.,	
Makhmudova Y.	
concrete	165
MECHANICS AND ENGINEERING	
Abdullaev E., Zakirov V.	
Using parallel service techniques to control system load	170
Djuraev R., Kayumov U., Pardaeva Sh.	
Improving the design of water spray nozzles in cooling towers	178
Anvarjanov A., Kozokov S., Muradov R.	
Analysis of research on changing the surface of the grid in a device for cleaning cotton from fine impurities	185
Mahmudjonov M.	
Mathematical algorithm for predicting the calibration interval and metrological accuracy of gas analyzers based on international recommendations ILAC-G24:2022/OIML D 10:2022 (E)	192
Kulmuradov D.	
Evaluation of the technical condition of the engine using the analysis of the composition of gases used in internal combustion engines Kiryigitov Kh., Taylakov A.	197
Production wastewater treatment technologies (On the example of Ultramarine pigment production enterprise). Abdullayev R.	203
Improving the quality of gining on products.	208
Abdullayev R.	
Problems and solutions to the quality of the gining process in Uzbekistan.	212
Yusupov D., Avazov B.	
Influence of various mechanical impurities in transformer oils on electric and magnetic fields	216
Kharamonov M.	
Prospects for improving product quality in textile industry enterprises based on quality policy systems	223
Kharamonov M., Kosimov A.	
Problems and solutions to the quality of the gining process in Uzbekistan.	230
Mamahonov A., Abdusattarov B.	
Development of simple experimental methods for determining the coefficient of sliding and rolling friction.	237



Aliyev E., Mamahonov A.	
Development of a new rotary feeder design and based flow parameters for a seed feeder device	249
Ibrokhimova D., Akhmedov K., Mirzaumidov A.	
Theoretical analysis of the separation of fine dirt from cotton.	260
Razikov R., Abdazimov Sh., Saidov D., Amirov M.	
Causes of floods and floods and their railway and economy influence on construction.	266
Djurayev A., Nizomov T.	
Analysis of dependence on the parameters of the angles and loadings of the conveyor shaft and the drum set with a curved pile after cleaning cotton from small impurities	272
ADVANCED PEDAGOGICAL TECHNOLOGIES IN EDUCATI	ION
Jabbarov S.	
Introduction interdisciplinary nature to higher education institutions.	276
Tuychibaev H.	
Analysis of use of sorting algorithms in data processing.	280
Kuziev A.	
Methodology for the development of a low cargo network.	289
Niyozova O., Turayev Kh., Jumayeva Z.	
Analysis of atmospheric air of Surkhondaryo region using physico-chemical methods.	298
Isokova A.	
Analysis of methods and algorithms of creation of multimedia electronic textbooks.	307
ECONOMICAL SCIENCES	
Rashidov R., Mirjalolova M.	
Regulations of the regional development of small business.	315
Israilov R.	
Mechanism for assessment of factors affecting the development of small business subjects.	325
Yuldasheva N.	
Prospects of transition to green economy.	334
Malikova G.	
Analysis of defects and solutions in investment activity in commercial banks.	346