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IMPROVED GIN SAW CYLINDER

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Abstract: The article discusses the design of the saw cylinder of the genie DP-130 family. Ways to improve performance have been studied. A shaft with a hexagonal cross-section was considered as an energy- and resource-saving design.

Keywords: saw cylinder, bending, stress, rigidity, energy and resource savings, circular section, hexagonal section.

Introduction. In modern mechanical engineering, especially in the textile industry, issues of energy and resource conservation are relevant. These problems require the solution and selection of the optimal design of the working body that meets the minimum requirements of technological parameters, which does not complicate the preparation of this working body from the point of view of the technological process.

The design of a gin saw cylinder [1] is known, containing a shaft, saw blades installed on it, spacers between the saws, washers and clamping nuts. The shaft is splined with transitional curves at the spline bases, and grooves, and the saw blades are equipped with tongues located with the possibility of contact with the grooves on the shaft, and the tongues and grooves are made symmetrically on both sides. However, the known design is characterized by complexity of design and manufacture.

Methods. The closest in technological essence to the proposed one

is a gin saw cylinder [2], containing a shaft, saw blades with tongues installed on it, which fit into the groove of the shaft, spacers between the saws, washers and clamping nuts. The disadvantage of the known design is a significant deflection of the shaft, leading to a change in technological distances between saws and gaps, a large power requirement due to the massiveness of the saw cylinder, which lead to damage.

The gin saw cylinder was chosen as the prototype of the utility model [2].

The existing designs of gin saw cylinders are very massive, which causes deflections beyond the permissible limits (0.3-0.4 mm). As a result, there is a change in the position of the saws in the slot gap between the grates, leading to damage to the fibers when they are pulled by the teeth of the saws through the grates, a reduction in the service life of the saws and grates, as well as an increase in energy consumption due to friction of the saws on the grates. Therefore, the development of

a new gin saw cylinder is of great importance.

The objective of the study is to increase the reliability of the gin saw cylinder, save resources and increase productivity.

The problem is solved by the fact that the saw cylinder contains a shaft, saw blades mounted on it, spacers between the saws, washers and clamping nuts, the shaft is made hexagonal, and the saw blades have a hexagonal inner surface located with the possibility of contact with the edges of the hexagonal shaft.

Making the shaft hexagonal can significantly reduce weight while maintaining the bending rigidity of the shaft, leading to resource saving, increased reliability and production of fiber with the required quality indicators.

The gin saw cylinder (Fig. 1), containing a shaft 1, saw blades 2 mounted on it, spacers 3 between the saws, washers 4 and clamping nuts 5, the shaft is made hexagonal, and the saw blades have a hexagonal inner surface, located with the possibility of contact with the edges of the hexagonal shaft.

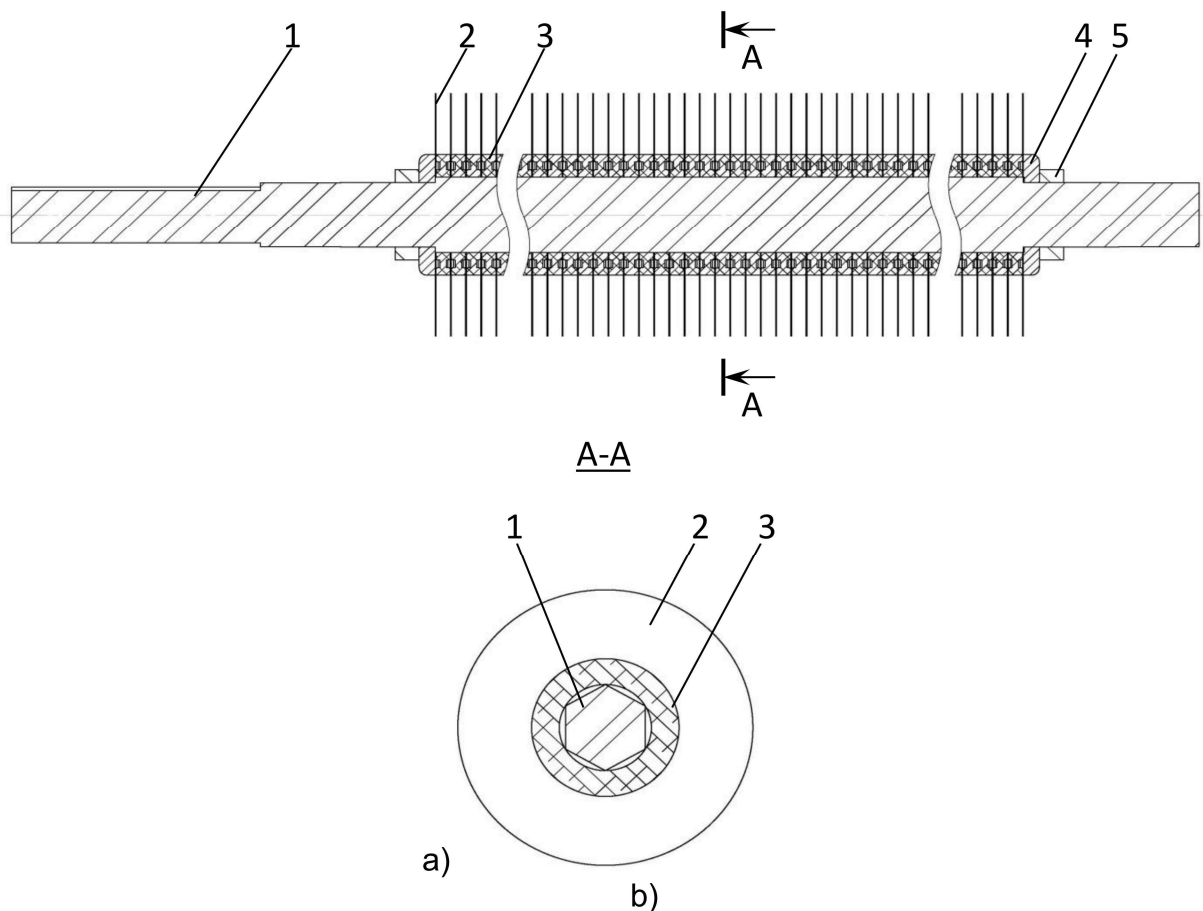


Fig.1. Improved gin saw cylinder

The design works as follows. During operation, when feeding raw cotton, saw blades 2 capture strands of fibers and drag them behind the grate bars (not shown in the figure), and the strands of fibers are torn off from the cotton seeds. Reducing the mass of the saw cylinder of the gin by making the shaft 1 hexagonal ensures the

bending of the shaft 1 within acceptable limits, allows the required process of cotton fiber separation, and reduces the required power of the gin. The manufacture of saw blades 2 with a hexagonal inner surface during operation leads to a kind of balancing of the masses of the system relative to the axis of rotation.

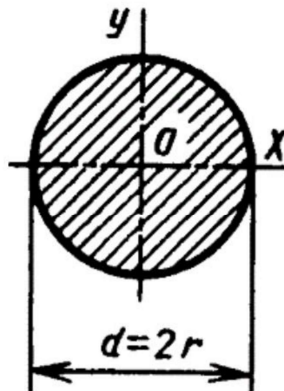
The recommended design makes it possible to increase reliability, reduce the required power of the gin, and obtain high-quality fiber with high productivity.

In Fig. 1, a shows a general view of the saw cylinder of the gin, containing a shaft 1, saw blades 2 installed on it, spacers 3 between the saws, washers 4 and clamping nuts 5, the shaft is made hexagonal, and the saw blades have a hexagonal inner surface located with the

possibility of contact with the edges hexagonal shaft, in Fig. 2, b – section A-A of the saw cylinder shown in Fig. 1, but with a shaft, a saw blade with a hexagonal inner surface and an intersaw spacer.

Analysis of the axial moment of inertia - J_x, sm^4 , moment of resistance - W_x, sm^3 , radii of inertia - i_x, sm gives the following results:

Results.



For round section:

Diameter $D = 100$ mm;

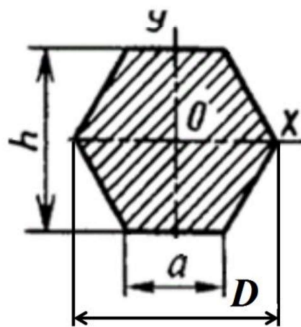
$$J_x = J_y = \frac{\pi d^4}{64} = \frac{\pi r^4}{4} \approx 0,05 \cdot d^4 \approx 0,05 \cdot 100^4$$

$$\approx 5000000 \text{ sm}^4$$

$$W_x = W_y = \frac{\pi d^3}{32} = \frac{\pi r^3}{4} \approx 0,1 \cdot d^3 \approx 0,1 \cdot 100^3$$

$$\approx 100000 \text{ sm}^3$$

$$i_x = i_y = \frac{d}{4} = \frac{r}{2} = \frac{50}{2} = 25 \text{ sm}$$



For hexagonal section:

$h = 86,60$; $a = 50$; $D = 100$ mm

$$J_x = J_y = 0,06 \cdot h^4 = 0,541 \cdot a^4 = 0,06 \cdot 86,60^4$$

$$= 3374604 \text{ sm}^4$$

$$W_x = 0,12 \cdot h^3 = 0,625 a^3 = 78125 \text{ sm}^3$$

$$W_y = 0,541 \cdot a^3 = 67625 \text{ sm}^3$$

$$i_x = i_y = 0,4565 \cdot a = 0,257 \cdot h = 22,3 \text{ sm}$$

Conclusion. The obtained figures show that the axial moment of inertia J_x is reduced by approximately 32%, the moment of resistance - W_x is reduced by an

average of 27%, the radii of inertia - i_x is reduced by 10%. This means completing the assigned task.

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C O N T E N T S

PRIMARY PROCESSING OF COTTON, TEXTILE AND LIGHT INDUSTRY	
J.Sidiqjanov, N.Nabidjanova	
Development of shrinkage calculation for men's shirt base pattern manufactured by the garment dyeing method.....	3
N.Nabidjanova, J.Sidiqjanov	
Method development of applying shrinkage values into base pattern of men's garment dyed shirt.....	10
F.Bozorova, A.Djuraev	
Experimental review of the rubber pad of the new design of the sewing machine.....	15
M.Mirxojayev	
Manufacture of single cotton fabric with new composition, specified bend from yarn gathered from local raw material cotton fiber.....	22
A.Khamitov, B.Akhmedov, J.Ulugmuradov	
A study to determine the change in porosity indicators of the shoe upper hinge in technology processes.....	28
M.Rasulova, K.Khodjaeva	
Study of operating modes in the process of selection and tailoring of package materials in the preparation of men's outerwear.....	34
M.Chorieva	
Analysis of the protective properties of fabrics for special clothing of oil and gas extraction field workers at high temperatures.....	41
G.Gulyaeva, I.Shin, K.Kholikov, M.Mukimov	
Research of knitting structure stability parameters.....	47
R.Rozmetov	
Study of the influence of drying agent temperature on raw cotton and its components.....	52
A.Gofurov, T.Tuychiev, R.Rozmetov, M.Axmedov	
Results of research on an improved cotton regenerator.....	57
GROWING, STORAGE, PROCESSING AND AGRICULTURAL PRODUCTS AND FOOD TECHNOLOGIES	
A.Mukhammadiyev, I.Usmonov, Sh.Uktomjonov	
Electrotechnological processing of sunflower seeds with ultraviolet light.....	64
A.Yamaletdinova, M.Sattorov	
Application of effective methods in the transportation of high-viscosity oils.....	69
N.Khashimova	
Analysis of the prospectiveness and safety of the use of plant raw materials in the enrichment of flour and bread products.....	76
O.Mansurov, A.Xamdorov, O.Qodirov	
Operation process and experimental results of continuously fruit and vegetable drying equipment.....	81

CHEMICAL TECHNOLOGIES	
B.Uktamaliyev, M.Kufian, A.Abdukarimov, O.Mamatkarimov	
Temperature dependence of active and reactive impedances of PMMA-EC-LiTf / MGTF ₂ solid polymer electrolytes.....	86
M.Ikramov, B.Zakirov	
Innovative completely soluble NPK gel fertilizers based on biopolymers with controlled release of nutrients.....	91
A.Khurmamatov, A.Matkarimov	
Results of experiments of studying the composition and purification of technical waters.....	97
A.Nuritdinov, A.Kamalov, O.Abdulalimov, R.To'raxonov	
Obtaining composite materials based on polycarbonate.....	104
U.Eshbaeva, D.Safaeva, D.Zufarova, B.Baltabaeva	
Ir spectroscopic analysis of biaxially directed polypropylene and polyethylene polymer films.....	110
U.Eshbaeva, A.Nishanov, D.Zufarova	
A new adhesive composition for the manufacture of corrugated cardboard...	115
D.Salikhanova, M.Ismoilova, B.Adashev, M.Muratov	
Analysis of emulsions obtained in ultrasonic homogenizer and magnetic stirrer devices.....	123
S.Ravshanov, J.Mirzaev, S.Abdullayev, J.Obidov	
Comparative analysis of physical-chemical parameters of domestic triticale grain.....	128
M.Urinboeva, A.Ismadiyorov	
Cleaning natural and associated gases from sulfur compounds.....	132
MECHANICS AND ENGINEERING	
U.Kuronbaev, D.Madrakhimov, A.Esanov	
Influence of the clearance between the punch and the matrix on the formation of burr on the insect teeth of the developed saw cutting machine...	135
D.Kholbaev	
Control of cotton pneumotransport facility through scada system.....	142
D.Kholbaev	
Cotton pneumotransport pipeline control through mechatronic (Scada) system.....	147
R.Muradov	
Ways to increase the efficiency of gining machine.....	151
S.Utaev	
Results of the study on changes in the performance indicators of engines when operating in diesel and gas diesel modes.....	155
B.Mirjalolzoda, M.Abduvakhidov, A.Umarov, A.Akbaraliyev	
Improved gin saw cylinder.....	161
ADVANCED PEDAGOGICAL TECHNOLOGIES IN EDUCATION	
S.Khudaiberdiev	
Analysis of the most up-to-date server database management systems.....	164
N.Aripov, Sh.Kamaletdinov, I.Abdumalikov	
Using the factor graph to evaluate the quality of output data for shift-daily loading planning.....	170
B.Kholhodjaev, B.Kuralov, K.Daminov	

Block diagram and mathematical model of an invariant system.....	175
A.Yuldashev	
Historical and theoretical foundations of public administration and leadership	184
ECONOMICAL SCIENCES	
A.Isakov	
Strategy and forecasting of effective use of investments in business activity..	188
K.Musakhanov	
Agro-tourism entrepreneurship development model in Namangan region.....	193
N.Makhmudova	
Innovative mechanisms of the development of service sectors in small business and private business subjects in developed asian countries.....	201
Kh.Kadirova	
Conceptual foundations of the development of the financial market of Uzbekistan.....	206
G'.Shermatov, Sh.Nazarova	
Specific challenges of small business utilization in health care.....	211
R.Tokhirov, Sh.Nishonkulov	
Econometric analysis of the impact of innovative development of business entities on economic growth on the example of Uzbekistan.....	215
O.Hakimov	
Problematic issues of taking loans from commercial banks.....	223
T.Musredinova	
Development of an economic strategy for promoting products and services to foreign markets.....	230
F.Bayboboeva	
Fundamentals of economic security in small business activities.....	234
A.Ergashev	
Improvement of commercial banks' capital and its economic evaluation methods.....	240
G'.Shermatov	
Improving the methodology of identifying and management of risks affecting the activities of commercial banks.....	247
Sh.Lutpidinov	
Issues of the development of freelance activity under the development of the digital economy.....	253